ISO 630-1:2021 (E)

Structural steels — Part 1: General technical delivery conditions for hot-rolled products

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Classification and designation

4.1 Classification
4.2 Designation

5 Information to be supplied by the purchaser

5.1 Mandatory information
5.2 Options

6 Requirements

6.1 Steelmaking process
6.2 Delivery condition
6.3 Chemical composition
6.3.1 Heat analysis
6.3.2 Product analysis
6.3.3 Carbon equivalent value
6.4 Mechanical properties
6.4.1 General
6.4.2 Tensile properties
6.4.3 Charpy V-notch impact properties
6.4.4 Through-thickness properties
6.5 Surface condition
6.6 Internal soundness
6.7 Dimensions, tolerances on dimensions and shape, and mass
6.7.1 Dimensions, tolerances on dimensions and shape
6.7.2 Calculation of mass

7 Inspection

7.1 Types of inspection and inspection documents
7.2 Tests to be carried out
7.3 Retests

8 Sampling

8.1 General
8.2 Frequency of testing
8.2.1 Verification of chemical composition
8.2.2 Verification of mechanical properties
8.2.3 Tests to be carried out for specific inspection
8.3 Selection and preparation of samples and test pieces
8.3.1 Sampling and sample preparation
8.3.2 Preparation of samples and test pieces
8.3.2.1 General
8.3.2.2 Test pieces for the tensile test
8.3.2.3 Test pieces for the impact test

9 Test methods

9.1 Chemical analysis
9.2 Tensile test
9.3 Impact test
9.4 Through-thickness characteristics test
9.5 Ultrasonic test

10 Marking

Annex A (informative) Applicable standards on dimensions, tolerances, shape and mass

Page count: 12