ISO 23825:2020 (E)

Method for evaluating the nodularity of spheroidal carbides — Steels for cold heading and cold extruding

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Sampling and sample preparation

5 Evaluation

5.1 General
5.2 Evaluation methods

6 Characterization of carbide particles by means of microscopic examination

6.1 Groups of steel grades and levels of spheroidisation
6.2 Series of diagrams
6.3 Procedure for carbide classification
6.3.1 General
6.3.2 Procedure

7 Test report

Annex A (informative) Automatised image processing for determining the level of carbide spheroidisation

A.1 Automatised image processing for determining the level of carbide spheroidisation
A.2 Procedure for carbide classification — quantitave measurement method
A.3 Characterization of carbide particles

Page count: 22