DIN EN ISO 10893-9:2020-10 (E)

Non-destructive testing of ste el tubes - Part 9: Automated ultrasonic testing for the detection of laminar imp erfections in strip/plate used for the manufacture of welded steel tubes (ISO 10 893-9:2011 + Amd 1:2020) (includes Amendment A1:2020)

Contents

Page

1 Scope 7

2 Normative references 7

3 Terms and definitions 7

4 General requirements 8

5 Test method 8

6 Reference sample 10
6.1 General 10
6.2 Dimensions of reference standards 10
6.3 Verification of reference standards 10

7 Equipment calibration and checking .....

8 Acceptance 12

9 Test report 13

Annex A (normative) Procedure for the determination of the size of laminar imperfections by manual ultrasonic testing .....

Foreword 3

European foreword to Amendment 4

Foreword 5

! " Foreword to Amendment ..... ! " 6