

# DIN EN ISO 10893-6:2019-06 (E)

## Non-destructive testing of steel tubes - Part 6: Radiographic testing of the weld seam of welded steel tubes for the detection of imperfections (ISO 10893-6:2019)

---

<b>Contents</b>		<b>Page</b>
<b>European foreword</b> .....		<b>3</b>
<b>Foreword</b> .....		<b>4</b>
<b>1</b>	<b>Scope</b> .....	<b>5</b>
<b>2</b>	<b>Normative references</b> .....	<b>5</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>5</b>
<b>4</b>	<b>General requirements</b> .....	<b>6</b>
<b>5</b>	<b>Test method</b> .....	<b>7</b>
<b>6</b>	<b>Image quality</b> .....	<b>10</b>
<b>7</b>	<b>Processing of film</b> .....	<b>14</b>
<b>8</b>	<b>Viewing conditions for radiographs</b> .....	<b>15</b>
<b>9</b>	<b>Classification of indications</b> .....	<b>15</b>
<b>10</b>	<b>Acceptance limits</b> .....	<b>15</b>
<b>11</b>	<b>Acceptance</b> .....	<b>16</b>
<b>12</b>	<b>Test report</b> .....	<b>16</b>
<b>Annex A (informative) Examples of distribution of imperfections</b> .....		<b>17</b>
<b>Bibliography</b> .....		<b>19</b>