

ISO 3575:2016-07 (E)

Continuous hot-dip zinc-coated and zinc-iron alloy-coated carbon steel sheet of commercial and drawing qualities

| Contents | | Page |
|-----------------|--|-------------|
| Foreword | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Dimensions | 3 |
| 5 | Conditions of manufacture | 3 |
| 5.1 | Steelmaking | 3 |
| 5.2 | Chemical composition | 3 |
| 5.3 | Chemical analysis | 3 |
| 5.3.1 | Heat analysis | 3 |
| 5.3.2 | Product analysis | 4 |
| 5.4 | Mechanical properties | 5 |
| 5.4.1 | Ordering conditions | 5 |
| 5.4.2 | Fabrication qualities | 5 |
| 5.4.3 | Interstitial free steel | 5 |
| 5.5 | Coating | 7 |
| 5.5.1 | Coating mass | 7 |
| 5.5.2 | Coating adherence | 7 |
| 5.6 | Weldability | 8 |
| 5.7 | Painting | 8 |
| 5.8 | Surface treatment | 8 |
| 5.8.1 | Mill passivation | 8 |
| 5.8.2 | Mill phosphating | 8 |
| 5.8.3 | Oiling | 9 |
| 5.9 | Coated coil joining | 9 |
| 5.10 | Dimensional and shape tolerances | 9 |
| 6 | Sampling | 9 |
| 6.1 | Tensile test | 9 |
| 6.2 | Coating tests | 9 |
| 6.2.1 | Coating mass | 9 |
| 6.2.2 | Triple-spot test | 9 |
| 6.2.3 | Single-spot test | 9 |
| 6.2.4 | Coating adherence | 10 |
| 7 | Test methods | 10 |
| 7.1 | Tensile test | 10 |
| 7.2 | Coating properties | 10 |
| 7.2.1 | Coating mass | 10 |
| 7.2.2 | Coating adherence | 10 |
| 8 | Designation system | 10 |
| 8.1 | General | 10 |
| 8.2 | Coating designation | 10 |
| 8.3 | Coating mass | 10 |
| 8.4 | Coating finish condition | 11 |

| | | |
|---|---|----|
| 8.5 | Surface treatment | 11 |
| 8.6 | Base-metal quality designation | 11 |
| 8.7 | Examples | 11 |
| 9 | Retests | 12 |
| 9.1 | Machining and flaws | 12 |
| 9.2 | Elongation | 12 |
| 9.3 | Additional tests | 12 |
| 10 | Resubmission | 12 |
| 11 | Workmanship | 13 |
| 12 | Inspection and acceptance | 13 |
| 13 | Coil size | 13 |
| 14 | Marking | 13 |
| 15 | Information to be supplied by the purchaser | 14 |
| Annex A (normative) Orders requiring base-metal thickness | | 15 |
| Bibliography | | 16 |