

ISO 4990:2015-09 (E)

Steel castings - General technical delivery requirements

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Information to be supplied by the purchaser	2
5	Conditions of manufacture	3
5.1	Foundry practice	3
5.2	Cleaning and dressing	3
5.3	Production welding	3
6	Inspection and testing	3
6.1	Non-specific inspection	3
6.2	Specific inspection	3
6.2.1	Documents	3
6.2.2	Sampling, preparation of test pieces, and mechanical and chemical test methods and requirements	4
6.2.3	Inspection and testing of castings and requirements for surface appearance and dimensions	7
7	Marking	7
8	Complaints	8
Annex A (normative) General conditions for specific inspections and tests		9
Annex B (normative) Supplementary requirements		10
Bibliography		15