

DIN EN 10106:2016-03 (E)

Cold rolled non-oriented electrical steel strip and sheet delivered in the fully processed state

Contents		Page
European foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Classification and designation	6
4.1	Classification	6
4.2	Designation	6
5	Information supplied by the purchaser	6
5.1	Mandatory information	6
5.2	Options	7
5.3	Example of an order	7
6	General requirements	7
6.1	Production process	7
6.2	Form of supply	7
6.3	Delivery condition	8
6.4	Surface condition	8
6.5	Suitability for cutting	8
7	Technical requirements	8
7.1	Magnetic properties	8
7.1.1	General	8
7.1.2	Magnetic polarization	8
7.1.3	Specific total loss	9
7.1.4	Anisotropy of loss	9
7.2	Geometric characteristics and tolerances	10
7.2.1	Thickness	10
7.2.2	Width	11
7.2.3	Length	12
7.2.4	Edge camber	12
7.2.5	Flatness (wave factor)	12
7.2.6	Residual curvature	12
7.3	Technological characteristics	12
7.3.1	Density	12
7.3.2	Stacking factor	12
7.3.3	Number of bends	12
7.3.4	Internal stresses	12
8	Inspection and testing	13
8.1	General	13
8.2	Selection of samples	13
8.3	Preparation of test specimens	13
8.3.1	Magnetic properties	13
8.3.2	Geometrical characteristics and tolerances	14
8.3.3	Technological characteristics	14
8.4	Test methods	14

8.4.1	General	14
8.4.2	Magnetic properties	14
8.4.3	Geometrical characteristics and tolerances	15
8.4.4	Technological characteristics	15
8.5	Retests	16
9	Marking, labelling and packaging	16
10	Complaints	16
Annex A (normative) Options		17
Annex B (informative) Non-specified magnetic properties		18
Annex C (informative) Density determination		19
Annex D (informative) Minimum stacking factor for coated products		20
Bibliography		22