ISO 10799-1:2011-09 (E)

Cold-formed welded structural hollow sections of non-alloy and fine grain steels - Part 1: Technical delivery conditions

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Classification and designation 3
4.1 Classification 3
4.2 Designation 3

5 Information to be supplied by the purchaser 4
5.1 Mandatory information 4
5.2 Options 5
5.3 Example 5

6 Requirements 6
6.1 General 6
6.2 Steel manufacturing process 6
6.3 Condition of feedstock material 6
6.4 Structural hollow section manufacturing process 6
6.5 Delivery conditions 6
6.6 Chemical composition 6
6.7 Mechanical properties 8
6.8 Technological properties 8
6.9 Surface condition 9
6.10 Non-destructive testing of welds 9
6.11 Tolerances and mass 10

7 Inspection 10
7.1 Types of inspection and testing 10
7.2 Types of inspection documentation 10
7.3 Inspection and testing 11

8 Samples 13
8.1 Frequency of tests 13
8.2 Preparation of samples and test pieces 14

9 Test methods 15
9.1 Chemical analysis 15
9.2 Mechanical tests 15
9.3 Visual examination and dimensional inspection 16
9.4 Non-destructive testing of welding 16
9.5 Retests, sorting and reprocessing 17

10 Marking 17

Annex A (normative) Structural hollow sections of non-alloy steels -- Chemical composition and mechanical properties 18

Annex B (normative) Structural hollow sections of fine grain steels -- Chemical composition and mechanical properties 20

Annex C (normative) Location of samples and test pieces 23

Bibliography 26