

DIN EN 10270-1:2012-01 (E)

Steel wire for mechanical springs - Part 1: Patented cold drawn unalloyed spring steel wire

Contents	Page
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 Classification	6
5 Information to be supplied by the purchaser	6
6 Requirements	7
6.1 Material	7
6.1.1 General	7
6.1.2 Chemical composition	7
6.2 Form of delivery	7
6.3 Coating and surface finish	7
6.4 Mechanical properties	8
6.5 Technological properties	14
6.5.1 Coiling test	14
6.5.2 Simple torsion test	14
6.5.3 Wrapping test	14
6.5.4 Simple bend test	14
6.6 Supply conditions of wire on coils/reels and spools	15
6.6.1 General	15
6.6.2 Coil size	15
6.6.3 Cast of wire	15
6.6.4 Helix cast of wire	15
6.6.5 Other tests for cast of wire	16
6.7 Surface quality	16
6.8 Dimensions and dimensional tolerances	17
6.8.1 Dimensional tolerances	17
6.8.2 Out of roundness	18
7 Testing and inspection	19
7.1 Inspection and inspection documents	19
7.2 Extent of testing for specific inspection	19
7.3 Sampling	19
7.4 Test methods	19
7.4.1 Chemical composition	19
7.4.2 Tensile test	19
7.4.3 Coiling test	19
7.4.4 Wrapping test	20
7.4.5 Simple torsion test	20
7.4.6 Simple bend test	20
7.4.7 Surface defects	20
7.4.8 Decarburization	20
7.4.9 Diameter	20
7.4.10 Zinc and zinc/aluminium coating	21
7.4.11 Adherence of coating	21

7.5	Retests	21
8	Marking and packaging	21
Annex A (informative) Additional information		23
A.1	Definition of surface condition of the wire	23
A.1.1	Drawing condition	23
A.1.2	Surface treatment	23
A.1.3	Abbreviations	23
A.2	Physical characteristics at room temperature	24
A.2.1	Modulus of elasticity and shear modulus	24
A.2.2	Density	24
A.3	Accuracy of measuring instruments	24
A.4	Tensile strength formula	24
A.5	Indication for the use of cold drawn spring steel wire	25