

ISO 10893-5:2011-04 (E)

Non-destructive testing of steel tubes - Part 5: Magnetic particle inspection of seamless and welded ferromagnetic steel tubes for the detection of surface imperfections

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	General requirements	2
5	Test method	3
5.1	General	3
5.2	Testing the tube body	3
5.3	Testing the end/bevel face	4
6	Evaluation of indications	4
6.1	General	4
6.2	Special requirements for evaluation of indications in the pipe body	5
7	Acceptance	7
7.1	Tube body	7
7.2	End/bevel face	7
8	Test report	7