

ISO 15630-2:2010-10 (E)

Steel for the reinforcement and prestressing of concrete - Test methods - Part 2: Welded fabric

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Symbols	1
4	General provisions concerning test pieces	2
5	Tensile test	3
5.1	Test piece	3
5.2	Test equipment	3
5.3	Test procedure	3
6	Bend test on welded intersection	4
6.1	Test piece	4
6.2	Test equipment	4
6.3	Test procedure	5
6.4	Interpretation of test results	5
7	Determination of the weld shear force (Fs)	6
7.1	Test piece	6
7.2	Test equipment	6
7.3	Test procedure	11
8	Axial force fatigue test	11
8.1	Principle of test	11
8.2	Test piece	11
8.3	Test equipment	11
8.4	Test procedure	12
8.4.1	Provisions concerning the test piece	12
8.4.2	Upper force (F _{up}) and force range (Fr)	12
8.4.3	Stability of force and frequency	12
8.4.4	Counting of force cycles	12
8.4.5	Frequency	12
8.4.6	Temperature	12
8.4.7	Validity of the test	12
9	Chemical analysis	12
10	Measurement of the geometrical characteristics of the fabric	13
10.1	Test piece	13
10.2	Test equipment	13
10.3	Test procedure	13
11	Test report	13
Bibliography		14