

DIN EN ISO 10893-6:2011-07 (E)

Non-destructive testing of steel tubes - Part 6: Radiographic testing of the weld seam of welded steel tubes for the detection of imperfections (ISO 10893-6:2011)

Contents		Page
Foreword	3
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	General requirements	6
5	Test method	7
6	Image quality	10
7	Processing of film	15
8	Viewing conditions for radiographs	15
9	Classification of indications	15
10	Acceptance limits	15
11	Acceptance	16
12	Test report	16
Annex A (informative)	Examples of distribution of imperfections	17