

# DIN EN ISO 10893-4:2011-07 (E)

Non-destructive testing of steel tubes - Part 4: Liquid penetrant inspection of seamless and welded steel tubes for the detection of surface imperfections (ISO 10893-4:2011)

---

<b>Contents</b>		<b>Page</b>
Foreword .....		3
1	Scope .....	4
2	Normative references .....	4
3	Terms and definitions .....	4
4	General requirements .....	5
5	Test method .....	5
5.1	General .....	5
5.2	Detection of imperfections and their classification .....	6
5.3	Procedure .....	6
6	Evaluation of indications .....	7
7	Acceptance .....	9
8	Test report .....	