

# DIN EN ISO 10893-7:2011-07 (E)

**Non-destructive testing of steel tubes - Part 7: Digital radiographic testing of the weld seam of welded steel tubes for the detection of imperfections (ISO 10893-7:2011)**

---

Contents	Page
<b>Foreword .....</b>	<b>3</b>
<b>Introduction .....</b>	<b>5</b>
<b>1 Scope .....</b>	<b>6</b>
<b>2 Normative references .....</b>	<b>6</b>
<b>3 Terms and definitions .....</b>	<b>6</b>
<b>4 General requirements .....</b>	<b>7</b>
<b>5 Equipment .....</b>	<b>7</b>
<b>6 Test method .....</b>	<b>8</b>
<b>7 Image quality .....</b>	<b>10</b>
<b>8 Image processing .....</b>	<b>15</b>
<b>9 Classification of indications .....</b>	<b>16</b>
<b>10 Acceptance limits .....</b>	<b>16</b>
<b>11 Acceptance .....</b>	<b>16</b>
<b>12 Image storage and display .....</b>	<b>17</b>
<b>13 Test report .....</b>	<b>17</b>
<b>Annex A (informative) Examples of distribution of imperfections .....</b>	<b>19</b>
<b>Bibliography .....</b>	<b>22</b>