# DIN EN ISO 9445-2:2010-06 (E)

## Continuously cold-rolled stainless steel - Tolerances on dimensions and form - Part 2: Wide strip and plate/sheet (ISO 9445-2:200 9)

## Contents

Page


Foreword ..... 3

1 Scope ..... 4

2 Normative references ..... 4

3 Terms and definitions ..... 4

4 Information to be supplied by the purchaser ..... 4

5 Type of delivery and delivery condition ..... 5

6 Preferred thicknesses ..... 6

7 Tolerances on thickness for cold-rolled wide strip and products obtained from cold-rolled wide strip ..... 6

8 Tolerances on width for cold-rolled wide strip and products obtained from cold-rolled wide strip ..... 7

9 Preferred coil inner diameters for cold-rolled wide strip and slit cold-rolled wide strip ..... 8

10 Tolerances on length for plate/sheet cut from cold-rolled wide strip and for cut lengths obtained from slit cold-rolled wide strip ..... 8

11 Tolerances on edge camber for cold-rolled wide strip and products obtained from cold-rolled wide strip ..... 9

12 Tolerances on squareness for plate/sheet obtained from cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip ..... 9

13 Tolerances on flatness for plate/sheet obtained from cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip ..... 9

14 Edge waviness tolerances for cold-rolled strip ..... 10

15 Form of coils ..... 10

16 Ordered format for plate/sheet and cut lengths ..... 10

17 Measurement of thickness for cold-rolled wide strip, plate/sheet cut from cold-rolled wide strip, slit cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip ..... 10

18 Measurement of width ..... 11

19 Measurement of length ..... 11

20 Measurement of edge camber ..... 11

21 Measurement of squareness ..... 12

22 Measurement of flatness and waviness ..... 12