

DIN EN ISO 9445-2:2010-06 (E)

Continuously cold-rolled stainless steel - Tolerances on dimensions and form - Part 2: Wide strip and plate/sheet (ISO 9445-2:200 9)

| Contents | | Page |
|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|
| Foreword | | 3 |
| 1 | Scope | 4 |
| 2 | Normative references | 4 |
| 3 | Terms and definitions | 4 |
| 4 | Information to be supplied by the purchaser | 4 |
| 5 | Type of delivery and delivery condition | 5 |
| 6 | Preferred thicknesses | 6 |
| 7 | Tolerances on thickness for cold-rolled wide strip and products obtained from cold-rolled wide strip | 6 |
| 8 | Tolerances on width for cold-rolled wide strip and products obtained from cold-rolled wide strip | 7 |
| 9 | Preferred coil inner diameters for cold-rolled wide strip and slit cold-rolled wide strip | 8 |
| 10 | Tolerances on length for plate/sheet cut from cold-rolled wide strip and for cut lengths obtained from slit cold-rolled wide strip | 8 |
| 11 | Tolerances on edge camber for cold-rolled wide strip and products obtained from cold-rolled wide strip | 9 |
| 12 | Tolerances on squareness for plate/sheet obtained from cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip | 9 |
| 13 | Tolerances on flatness for plate/sheet obtained from cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip | 9 |
| 14 | Edge waviness tolerances for cold-rolled strip | 10 |
| 15 | Form of coils | 10 |
| 16 | Ordered format for plate/sheet and cut lengths | 10 |
| 17 | Measurement of thickness for cold-rolled wide strip, plate/sheet cut from cold-rolled wide strip, slit cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip | 10 |
| 18 | Measurement of width | 11 |
| 19 | Measurement of length | 11 |
| 20 | Measurement of edge camber | 11 |
| 21 | Measurement of squareness | 12 |
| 22 | Measurement of flatness and waviness | 12 |