

# ISO 9444-1:2009-06 (E)

## Continuously hot-rolled stainless steel - Tolerances on dimensions and form - Part 1: Narrow strip and cut lengths

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Information to be supplied by the purchaser .....	2
5	Type of delivery and delivery condition .....	2
6	Tolerances on thickness for hot-rolled narrow strip and cut lengths .....	3
7	Tolerances on width for hot-rolled narrow strip and cut lengths .....	4
8	Tolerances on length for cut lengths .....	4
9	Tolerances on edge camber for hot-rolled narrow strip and cut lengths .....	5
10	Tolerances on squareness for cut lengths .....	5
11	Tolerances on flatness for cut lengths .....	5
12	Form of coils .....	5
13	Ordered format for cut lengths .....	5
14	Measurement of thickness for hot-rolled narrow strip and cut lengths .....	5
15	Measurement of width .....	6
16	Measurement of length .....	6
17	Measurement of edge camber .....	6
18	Measurement of squareness .....	6
19	Measurement of flatness .....	7
Bibliography .....		8