

ISO 5002:2008-05 (E)

Hot-rolled and cold-reduced electrolytic zinc-coated carbon steel sheet of commercial and drawing qualities

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Conditions of manufacture	2
4.1	Steelmaking	2
4.2	Chemical composition	3
4.3	Chemical analysis	3
4.4	Zinc coating	5
4.5	Weldability	6
4.6	Application	6
4.7	Mechanical properties	6
4.8	Strain ageing	7
4.9	Surface treatment of electrolytic zinc-coated products	8
4.10	Oiling	8
4.11	Painting	8
5	Dimensional tolerances	9
6	Sampling	9
6.1	Tensile sampling	9
6.2	Coating tests	9
7	Test methods	9
7.1	Tensile test	9
7.2	Coating tests	9
8	Retests	10
9	Resubmission	10
10	Workmanship	10
11	Inspection and acceptance	10
12	Coil size	11
13	Marking	11
14	Designation	11
15	Information to be supplied by the purchaser	12
Annex A (normative) Specification of thickness as base metal alone		13
Bibliography		15