

DIN EN 10277-4:2008-06 (E)

Bright steel products - Technical delivery conditions - Part 4: Case-hardening steels

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Classification and designation	4
4.1	Classification	4
4.2	Designation	4
5	Information to be supplied by the purchaser	4
6	Manufacturing process	4
7	Requirements	5
7.1	Chemical composition	5
7.2	Mechanical properties	5
7.3	Hardenability	5
7.4	Grain size	5
7.5	Non-metallic inclusions	5
7.6	Options	5
8	Inspection and testing	5
8.1	Types and contents of inspection documents	5
8.2	Specific inspection	5
8.3	Verification of hardenability	6
9	Marking	6